

Technical Data Sheet

Applications

- Flexible packaging films
- Peelable seals & adhesive layers
- Injection molding
- Profile extrusion and tubing

Product Description

ELEVATE® EF528 is an 18.5% vinyl acetate copolymer designed for flexible packaging that requires excellent optical properties and low heat seal initiation temperature. It is also suitable for profile extrusion, molding, and foam applications.

Typical Physical Properties

Property ^a		Test Method ^b	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg)		D 1238	2.5 g/10 min
Density		D 1505	940 kg/m ³ (0.940 g/cm ³)
Peak Melting Point by DSC (T _m)		D 3418	85°C (185°F)
Vicat Softening Temperature		D 1525	67°C (153°F)
Haze		D 1003	3.6%
Gloss @ 45°		D 2457	82
Dart Impact		D 1709	290 g
Tensile Strength @ Break	M.D.	D 882	24.8 MPa (3,600 psi)
	T.D.	D 882	24.1 MPa (3,500 psi)
Elongation @ Break	M.D.	D 882	600%
	T.D.	D 882	800%
1% Secant Modulus	M.D.	D 882	42.1 MPa (6,100 psi)
	T.D.	D 882	50.3 MPa (7,300 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.25 mils; blow up ratio 2.5:1, die gap 35 mils.

Processing

Melt temperatures of 360°F – 390°F are recommended for EF528 with blow-up ratios of 1.5:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

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