

Technical Data Sheet

Applications

- Bags and sacks
- Trash bags and liners
- Co-extruded structures

Product Description

HIFOR® LF2020 is a hexene LLDPE with excellent physical properties and heat sealing characteristics which allow for down-gauging and blending with other materials. Typical applications include stretch films, heavy duty bags and sacks, and trash bags and liners.

Typical Physical Properties

Property ^a		Test Method ^b	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg)		D 1238	1.0 g/10 min
Density (Base Formulation)		D 1505	919 kg/m ³ (0.919 g/cm ³)
Dart Impact		D 1709	220 g
Haze (Base Formulation)		D 1003	15.0%
Elmendorf Tear Resistance	M.D.	D 1922	300 gf
	T.D.	D 1922	700 gf
Tensile Strength @ Break	M.D.	D 882	40.7 MPa (5,900 psi)
	T.D.	D 882	28.3 MPa (4,100 psi)
Elongation @ Break	M.D.	D 882	670%
	T.D.	D 882	900%
1% Secant Modulus	M.D.	D 882	206.8 MPa (30,000 psi)
	T.D.	D 882	248.2 MPa (36,000 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.0 mil; blow-up ratio 2.5:1, die gap 100 mils.

Processing

Melt temperatures of 410°F-440°F are recommended for HIFOR® LF2020 with blow-up ratios of 1.5:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

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